

		work			
S1 Results	Upper	33.10	37.31	22.23	
	Lower	14.96	3.05	3.05	
	Total	25.32	34.58	14.00	
S2 Results	Upper	17.20	23.28	19.16	
	Lower	16.46	7.48	6.07	
	Total	16.89	16.51	13.56	
S3 Results	Upper	45.76	18.52	14.34	
	Lower	13.64	12.03	10.96	
	Total	32.00	15.73	12.90	
	S2 Results	S1 Results Lower Total Upper S2 Results Lower Total Upper S3 Results Lower	Upper 33.10 S1 Results Lower 14.96 Total 25.32 Upper 17.20 S2 Results Lower 16.46 Total 16.89 Upper 45.76 S3 Results Lower 13.64	Upper 33.10 37.31 S1 Results Lower 14.96 3.05 Total 25.32 34.58 Upper 17.20 23.28 Lower 16.46 7.48 Total 16.89 16.51 Upper 45.76 18.52 S3 Results Lower 13.64 12.03	Upper 33.10 37.31 22.23 S1 Results Lower 14.96 3.05 3.05 Total 25.32 34.58 14.00 S2 Results Upper 17.20 23.28 19.16 Lower 16.46 7.48 6.07 Total 16.89 16.51 13.56 S3 Results Upper 45.76 18.52 14.34 S3 Results Lower 13.64 12.03 10.96

Conclusion

The final result reduce about 49% error compared with conventional work



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